HYPERSPECTRAL LASER-INDUCED FLUORESCENCE IMAGING FOR NONDESTRUCTIVE ASSESSING SOLUBLE SOLIDS CONTENT OF ORANGE

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- Abstract: Laser-induced fluorescence imaging is a promising technique for assessing quality of fruit. This paper reports on using a hyperspectral laser-induced fluorescence imaging technique for measurement of laser-induced fluorescence from orange for predicting soluble solids content (SSC) of fruit. A laser (632 nm) was used as an excitation source for inducing fluorescence in oranges. Fluorescence scattering images were acquired from 'Nanfeng' orange and navel orange by a hyperspectral imaging system at the instance of laser illumination. Subsequent analysis of Fluorescence scattering images consisted in selecting regions of interest (ROIs) of 100×50 pixels, and ROIs were segment around the laser illumination point from Fluorescence scattering images. The hyperspectral fluorescence image data in the wavelength range of 700-1100 nm were represented by mean grey value of the ROIs. The fruit soluble solids content were measured using hand-held refractometer. A line regressing method was used for developing prediction models to predict fruit soluble solids content. Excellent predictions were obtained for soluble solids content with the correlation coefficient of prediction of 0.998 ('Nanfeng' orange) and 0.96 (navel orange). The results show that hyperspectral laser-induced fluorescence imaging is a very good method for nondestructive assessing soluble solids content of orange.
- Keywords: hyperspectral imaging, laser-induced fluorescence, orange, soluble solids content

1. INTRODUCTION

Soluble solids content (or sugar index) is one of parameters for determining orange quality and maturity. Soluble solids content (SSC) may be determined from the juice extracted from fruit flesh using the refract metric method. This measurement method is destructive, inefficient and time consuming. A nondestructive sensing technique that is capable of measuring fruit quality parameters will be of great value in ensuring consistent quality fruit for the consumer. Many researches had been reported on the development of nondestructive sensing techniques for assessing soluble solids content of fruit. The technology and techniques include surface reflectance and transmittance of varying light energies. One good method is visible/near-infrared spectroscopy (VIS/NIRS). VIS/NIRS have became a non-destructive estimation of soluble solids content, oil contents, water content, dry matter content, acidity, firmness and others physiological properties of a number of fruit products indistinctly including citrus (Steuer et al., 2001); mandarin (Kawano et al., 1993; Miyamoto et al., 1997; McGlone et al., 2003; Antihus H. G. et al., 2006); and apple (Lu et al., 2000; McGlone et al., 2002; Park et al., 2003; Lu et al., 2005). However, spectroscopic assessment with relatively small point-source measurement have disadvantage compared to an imaging approach that characterizes the spatial variability of a sample material (Kim et al., 2001). Today, two recent techniques to access the quality of agricultural products are hyperspectral and mutispectral imaging. Hyperspectral and multispectral imaging is a relatively new technique for measuring the quality of food and agricultural products. The technique allows us to acquire both spectral and spatial information from a sample, thus offering some unique advantages over conventional imaging and spectroscopy techniques in detecting quality and safety of food and agricultural products (Lu et al., 1998). Latest research (Lu, 2003, 2004; Peng et al., 2005; Lu et al., 2006) showed that hyper- or multi-spectral scattering imaging, which measures light scattering and absorption, provides good assessment of fruit firmness. Several recent studies (Kim et al., 2003; Vargas et al., 2004; Ariana et al., 2006) reported that hyper- and/or multi-spectral fluorescence imaging is useful for detecting defects and safety of agricultural and food products.

In this research, a hyperspectral fluorescence imaging technique was used to measure laser-induced fluorescence scattering for assessing *SSC* quality of orange fruit. Specific objectives of this research were to:

• use a hyperspectral fluorescence imaging technique for acquiring

fluorescence scattering images from orange fruit with the illumination of a laser of 632 nm.

• develop line regressing method relating fluorescence spectral features to *SSC* quality parameters of orange fruit.

2. MATERIALS AND METHODS

2.1 Orange samples

Two hundred and sixty five 'Nanfen' oranges harvested from the orchard of Nanfeng country of Jiangxi province, P R China in 2006. Two hundred and sixty five navel oranges harvested from the orchard of Xinfeng country of Jiangxi province, P R China in 2006. The oranges were kept in dark at room temperature (22 °C) for at least 24 h before fluorescence and standard quality measurements were performed.

2.2 Hyperspectral imaging system

A hyperspectral fluorescence imaging system, schematically shown in Fig. 1, was assembled to acquire laser-induced fluorescence scattering images from orange fruit. The system consisted of a hyperspectral imaging unit, a 632 nm laser unit, a fruit holder, and the imaging chamber. The hyperspectral imaging unit was composed of a high sensitivity back-thinned charge coupled device (CCD) camera, an imaging spectrograph (ImSpector V10E, Spectral Imaging Ltd., Oulu, Finland), and a computer used to control the CCD camera and acquire images. The laser unit was equipped with a laser drive and temperature control, and its 632 nm laser was to generate a circular beam of 1.5mm diameter at the fruit. As the laser beam hit the fruit, a portion of the monochromatic light was absorbed by the fruit tissue with subsequent release of fluorescence (i.e., light of longer wavelengths). This resulted in a fluorescence emission distribution image around the illumination point at the surface of the fruit. The imaging spectrograph line scanned the fruit to collect the fluorescence scattering image at the surface of the fruit. As the light passed through the imaging spectrograph, it was dispersed into different wavelengths while its spatial information was preserved. The dispersed light signals were then projected onto the CCD detector, creating a two-dimensional image: one dimension represents the spatial and the other dimension spectral. The line scanning position of the imaging spectrograph was 2mm off from the beam incident center to avoid saturation caused by high intensity signals. The hyperspectral imaging system had an effective spectral region of 408-1117nm with a nominal spectral resolution of 2.8 nm and a spatial resolution of 0.2 mm/pixel (Fig. 2).

2.3 Fluorescence imaging acquiring and fruit quality measurement

2.3.1 Fluorescence imaging acquiring

Images were collected in a dark room with only the laser light source. Fluorescence measurements were first performed on individual orange fruit, followed by standard measurements for *SSC*. Each orange with the stemcalyx end horizontal was placed on the plate which was drive by motor in the imaging chamber, which was completely shielded from ambient light during the measurement (Fig.1). The hyperspectral imaging system captured the fluorescence scattering image of orange, and these images were saved in a computer for further analysis.



1.orange, 2.CCD camera, 3.fiber, 4.laser, 5.computer

Fig.1 Hyperspectral imaging system



Fig. 2 The line scanning position of the hyperspetral imaging system, the laser incidence center and fluorescence area

2.3.2 Orange SSC measurement

Soluble solids content expressed in Brix was measured from the juice released using a hand-held refractometer (Model WZ—103, Zhongyou Optical Instrument Corp., China).

2.4 Fruit quality prediction models

A typical hyperspectral fluorescence image is displayed in Fig. 3. Each scattering image is composed of hundreds of spectra with each coming from a different position at the fruit surface. Subsequent analysis of Fluorescence scattering images consisted in selecting regions of interest (ROIs) of 100×50 pixels, and ROIs were segment around the laser illumination point track from Fluorescence scattering images. To properly characterize each scattering image, mean of CCD count was calculated from ROIs of the spatial scattering profiles (100×50 pixels) of the hyperspectral image for each wavelength from 700 to 1100 nm. This mean value calculated from ROIs was then assumed to represent the fluorescence intensity of fruit images.



Fig. 3 Hyperspectral fluorescence image from a "Nanfeng" orange

A line regressing method and combining principal component (PC) analysis was proposed for developing orange quality prediction models. Principal component analysis provides an effective means for analysis

essential spectral region. As such, PC analysis was performed on mean spectra of hyperspectral fluorescence image. PC scores and coefficients of mean spectra were used to select spectral region. Then line regressing method to develop a calibration model for predicting orange *SSC*. The procedure of developing and validating the prediction model for each fruit quality parameter is demonstrated through the algorithm for orange fruit *SSC* prediction.

First, all samples were arranged in ascending order for their *SSC* values. Then samples were then divided into the training groups (200 samples) and validation groups (60 samples). The training samples were analyses using principal component (PC) for look for effective spectral region. 920–992 nm and 949-1000 nm were respectively thought as best spectral region for 'Nanfeng' orange and navel orange. Then the *SSC* prediction model was developed using line regressing method. Finally, the obtained model was used to predict orange *SSC* for the validation samples. This procedure was performed using programmer file created in Mathlab (The Math Works Inc., Natick, MA, USA). In this paper, we only present the results from the best prediction model, as measured by R and the standard error of prediction (SEP).

3. RESULTS AND DISCUSSION

3.1 The statistics of orange SSC

The statistics of fruit *SSC* for all oranges are summarized in Table 1. The *SSC* distribution of the oranges was in the range from 12.6 to 20.93 °brix ('Nanfeng' orange) and 10.8 to 16° brix (navel orange).

Table 1. statist	ics of orange SSC m	neasured by standard	d method

sample	maxi mum	minimum	mean	Standard deviation
'Nanfeng' orange	20.93	12.6	16.32	2.04
Navel orange	16	10.8	13.06	1.05

3.2 Spectra of orange

Spectra of orange scattering image was characterized by the mean of intensity CCD count that calculated from The ROIs of the spatial scattering profiles $(100 \times 50 \text{ pixels})$ of the hyperspectral image for each wavelength from 700 to 1100 nm. Fig. 4 shows the spectra of one 'Nanfeng' orange and the result was same for navel orange. It shows that laser-induced

fluorescence was characterized by period of stranger and weak intensity, and the wavelength interval was about 20 nm.



Fig. 4 The mean of CCD intensity for one 'Nanfeng' orange in 920-992 nm

3.3 Hyperspectral laser-induced fluorescence prediction models

After analyzing, spectra data of 920–992 nm ('Nanfeng' orange) and 949-1000nm (navel orange) were respectively selected for building models. The fruit *SSC* prediction results from fluorescence imaging are shown in Table 2. The fluorescence prediction of fruit *SSC* found in this research is sufficient for sorting and grading oranges. An excellent correlation was obtained between fluorescence measurement and fruit *SSC*, The *R* and *SEP* were 0.998, 0.029 for 'Nanfeng' orange and 0.96, 0.28 for navel orange. The *SSC* prediction results by the fluorescence prediction model are considerably good than those obtained using visible/shortwave NIR spectroscopy in the wavelengths of 500–1100 nm.

Table 2 prediction model results for SSC

Sample	the correlation coefficient (R)	the standard error of prediction (SEP)
'Nanfeng' orange	0.998	0.029
Navel orange	0.96	0.28

4. CONCLUSIONS

Past research show that VIS/NIR spectroscopy is a suitable tool for measuring of fruit SSC. A new method based on Hyperspectral laser-induced

fluorescence imaging was used to nondestructive measuring fruit SSC in this study.

The Hyperspectral laser-induced fluorescence images can be used for fruit *SSC* prediction with small prediction errors over the range of 20.93 to 10.8 of SSC. It had good predictions of *SSC* with values for the correlation coefficient R=0.998 for 'nanfeng' orange and R=0.96 for navel orange, and sufficient for sorting and grading oranges.

The experiment results show that hyperspectral fluorescence imaging technique is potentially useful for assessing *SSC* of orange fruit. However, advance researching in fluorescence measurement and data analysis are needed in order to predicting the color, firmness and contamination of orange quality.

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